

RECEIVED

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04.03340

UTAH DIVISION OF

SOLID & HAZARDOUS WASTE

Emerald Services, Inc.

Permit Application for Used Oil Processors and Re-Refiners

2450 South 800 West South Salt Lake, Utah 84119

Submitted by:

Jim Munnell, General Manager

Permit Application for Used Oil Processors & Re-Refiners

2

Map of Location & Facility

3

Analysis Plan

Contingency Plan and Spill Reporting Policy for Utah Operations

MSDS for Used Oil (RFO)

4

Closure Plan

5

Wasatch Environmental Tank Cleaning & Surface Sampling Quotes

Central Valley Water Reclamation Facility Draft Permit

Emergency Services Notice Letter

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and Hazardous Waste DEPARTMENT OF ENVIRONMENTAL QUALITY PIJOS TO LICISIA COLDIN DIVISION OF SOLID AND HAZARDOUS WAST

P.O. Box 144880, Sait Lake City, Utah 84114-4880 (801) 538-6170

SEL 50 S004

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Signature

FORM UD 006 (12/02)

IMPORTANT! Before filling out this form, please read all instructions on back. PERMIT APPLICATION FOR USED OIL PROCESSORS AND RE-RE 1. Company Name Emerald Services 4. Telephone Number 3. Name of Contact Jim MUNNell 5. Mailing Address 9010 East MAGINAL 6. \$100 Permit Fee Paid Yes 🔯 No seattle Washington ¥150 2450 503th 800 W \$50 Handler Certificate Fee Paid Yes 🛂 No th SultLAke 9. Permit Number (State Use Only) UDP - 0090 8. EPA ID Number 10. GRADES OF OIL TO BE PRODUCED Sea Attacher 11. AVERAGE DAILY THROUGHPUT See Attached AVERAGE YEARLY THROUGHPUT SER AHACHED **GALLONS** R315-15-13.5 requires that the following information also be included with the permit application: Map(s) of the facility. Type of containment and volume, including type and number of storage vessels to be used. Status of business, zoning, and other applicable licenses and permits if required by federal, state, and local government D An emergency spill containment plan. Proof of liability insurance or other means of financial responsibility for liabilities that may be incurred in collecting, transporting, or storing used oil. F. Proof of and amount of reclamation surety for any facility used in conjunction with transportation or storage of used oil. A closure plan meeting the requirements of R315-15-11. Analysis plan that meets the requirements as found in R315-15-5.6 I hereby certify that the foregoing is true and correct



STATE OF UTAH DEPARTMENT OF ENVIRONMENTAL QUALITY DIVISION OF SOLID AND HAZARDOUS WASTE

P.O. Box 144880, Sait Lake City, Utah 84114-4880 (801) 538-6170

IMPORTANT! Before filling out this form, please read all instructions on back. PERMIT APPLICATION FOR USED OIL PROCESSORS AND RE-REFINERS 2. Owner John Stephan Sanchero Emerald Services, Inc. 3. Name of Contact 4. Telephone Number 206**-**832-3000 ext 3032 Jim Munnell 5. Mailing.Address 9010 East Marginal Way, South Sea, Wa98108 6. \$100 Permit Fee Paid Yes 127 NoX 7. Facility Address 2450 South 800 West, South Salt Lake, Ut \$50 Handler Ceptificate Fee Paid Yes 🔯 No M 8. EPA ID Number 9. Permit Number (State Use Only) UTR 000008021 10. GRADES OF OIL TO BE PRODUCED ____See attached. 11. AVERAGE DAILY THROUGHPUT AVERAGE YEARLY THROUGHPUT_ 12. METHODS OF DISPOSING OF ANY WASTE BY-PRODUCTS R315-15-13.5 requires that the following information also be included with the permit application: Map(s) of the facility. Type of containment and volume, including type and number of storage vessels to be used. C. Status of business, zoning, and other applicable licenses and permits if required by federal, state, and local government D An emergency spill containment plan/ E. Proof of liability insurance or other/means of financial responsibility for liabilities that may be incurred in collecting, transporting, or storing used oil. Proof of and amount of reclamation surety for any facility used in conjunction with transportation or storage of used oil. F. G. A closure plan meeting the requirements of R315-15-11. H. Analysis plan that meets the requirements as found in R315-15-5.6 I hereby certify that the foregoing is true and correct Jim Munn**é**ll Title General Manager Signature, Date September 7, 2004 FORM UD 004 (1/2/02)

- C. Status of business, zoning licenses and permits: The zoning for the property is Light Industrial (17.38.020JJ of the City of South Salt Lake zoning code). Business license has been approved, #002747. Copy has been included. Water discharge permit has been applied for with Central Valley Water Reclamation Facility and a draft permit has been received.
- D. Emergency Spill Containment Plan: See attached document (Contingency Plan)
- E. Certificate of Liability Insurance: See attached
- F. Proof of and amount of reclamation surety: Letter of Credit will be sent
- G. Closure Plan: See attached document
- H. Analysis Plan: See attached document

NOTICE:

CITY OF SOUTH SALT LAKE

THIS LICENSE MUST BE POSTED IN A CONSPICUOUS PLACE.

220 E Morris Ave South Salt Lake, UT 84115 LICENSE NO .:

002747

BUSINESS LICENSE

The below named person or firm is hereby granted a license to do business in South Sait Lake, Utah, subject to provisions of City Codes, and applicable state or federal regulations.

5.112.00025.

DATE ISSUED: 6/29/2004

OUNIED.

O WILLIAM

OWNER: EMERALD SERVICES, INC

EXPIRATION DATE: 6/30/2005

NAME: EMERALD SERVICES, INC

TO:

EMERALD SERVICES, INC

2450 S 800 W SSL UT 84119 BUSINESS LOCATION: 2450 S 800 W

BUSINESS DESCRIPTION:PROCESSING/TREATMENT/STORAGE

OF USED OIL

THIS LICENSE IS NOT TRANSFERABLE

Business License Official

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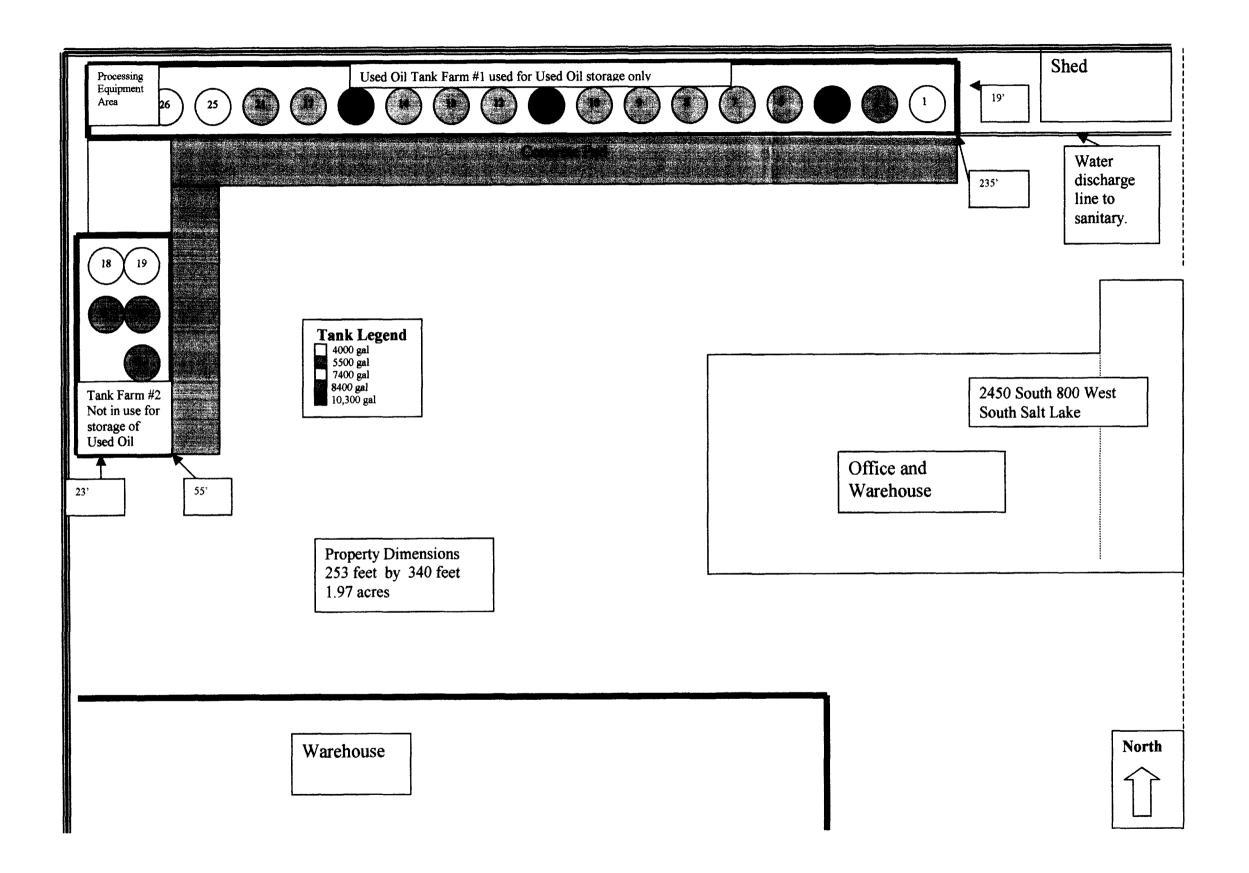
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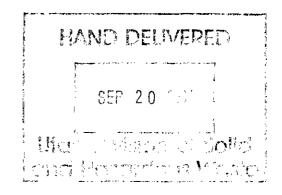
W 2900 S

W 2960 S

2450 S 800 W Salt Lake City, UT 84119-1510

THREE





USED OIL MANAGEMENT POLICY Analysis Plan

1.0 Subject: Used oil management guidelines

2.0 Group(s) Affected: All Emerald Services Personnel

3.0 Effective Date: 03/02/04

3.1 Revision Date:

Policy

A major portion of Emerald's business is focused on the collection and recycling of used oil as well as marketing of on-specification used oil. It is imperative that business decisions are made with the full intent of handling used oil properly at every stage of management. Emerald's company policies are written to follow applicable regulations and also to protect the company and the customer.

4.1 Criteria for Acceptance

By definition, used oil means, "(A) any oil that has been refined from crude oil or synthetic, used, and as a result of such use, is contaminated by physical or chemical impurities." (40 CFR 279 and WAC 173-303-515 and R315-15 of the State of Utah Standards for the Management of Used Oil).

Used oil that is to be received at Emerald Services (ES) and managed as used oil must meet the following acceptance requirements:

Requirement 1: The generator must certify, by signing the Emerald Used Oil Certification, that the used oil has not been mixed with a hazardous or dangerous waste and does not contain PCBs. Much of used oil management depends upon generator knowledge of the process of generation. If the generator cannot certify that his/her oil meets the definition of used oil, ES will not accept the load.

Requirement 2: The used oil must contain less than 1,000ppm total halogens. This determination will be made by: a) laboratory testing from an accredited laboratory prior to pick up; or, b) use of the Clor-D-Tect or comparable method by ES personnel.

Note: If a generator has used oil that has between 1,000ppm and 4,000ppm total halogens, ES's standard procedure will be to contact the customer representative and inform the generator that the oil has failed the halogen screen. The generator will be informed that further testing is required to properly designate their used oil. If the generator, through further analysis, can utilize the Rebuttable Presumption referenced in 40 CFR 279, ES will manage the used oil under off-specification requirements.



Requirement 3: The oil must contain less than 2ppm PCB's. This specification ensures that ES will not inappropriately manage PCB oil, nor will ES manage used oil that has contamination from sources other than used oil operations.

If used oil meets the above criteria, it can be managed as used oil at ES. If the material does not meet any or all of the above criteria, the material will not be managed as used oil and will be profiled to a disposal facility appropriate for the material.

4.2 Management of On-Specification Used Oil

ES will manage used oil that meets the on-specification (on-spec) requirements for used oil burned for energy recovery referenced in 40 CFR 279 and WAC 173-303-515 and R315-15 of the State of Utah Standards for the Management of Used Oil. ES will reference a certification and laboratory analysis from an accredited laboratory that certifies the sale oil meets the standards for on-spec used oil as defined in WAC 173-303-515(4) and R315-15 of the State of Utah Standards for the Management of Used Oil. Laboratory testing will be as follows:

Arsenic ≤ 5ppm by EPA 200.7 Cadmium ≤ 2ppm by EPA 200.7 Chromium ≤ 10ppm by EPA 200.7 Lead ≤ 100ppm by EPA 200.7

Flashpoint ≥ 100°F

Total HOC's < 1000ppm by Clor-D-Tect PCB's <2.0ppm by EPA 8080

Each analysis report will be labeled as a batch number.

ES will reference the laboratory analysis number on the bill of lading, which will be provided to the buyer for each load that is sold as on-spec used oil.

Laboratory analysis will be retained for 3 years.

4.3 Sampling

Each tank will be sampled with the use of a calawosa tube from the top of the tank in order to collect a composite sample of one tank. Once a sample has been pulled the tank will be locked out with a tag pending results. Once the oil is considered on-specification used oil, the tank will be completely emptied before any other oil is placed in the tank.

4.4 Management of Off-specification Used Oil

All used oil that does not meet the on-spec requirements for used oil burned for energy recovery in 40 CFR 279 and WAC 173-303-515 and R315-15 of the State of Utah Standards for the Management of Used Oil will be shipped by ES to an appropriate burner.



Prior to the sale of off-spec used oil by ES to a burner, the burner must provide ES with a signed notice stating that they have notified EPA and Ecology of the location and general description of their used oil activity. The notice to EPA and Ecology must state that the burner will only burn the used oil in an allowable furnace or boiler identified in 40 CFR Part 279.61(a). ES will retain each notice for a period of three years from the sale of used oil by ES to a burner. The burner must provide ES with a signed notice before the burner receives a shipment from ES.

Burners who have already notified EPA and Ecology of their activities prior to the effective date of 40 CFR Part 279 does not need to re-notify.

4.5 Recordkeeping

All records of analytical testing, transportation and sale of used oil will be retained for a period of not less than three (3) years.

All records of each shipment shall include:

- Name and address of the facility receiving the shipment.
- The quantity of the each shipment.
- Copy of the analysis verifying the used oil meets the on-specification standards as defined under R315-15 of the State of Utah Standards for the Management of Used Oil.

3.7.6 CONTINGENCY PLAN AND SPILL REPORTING POLICY FOR UTAH OPERATIONS

1.0 Subject: Contingency Plan and Spill Reporting Procedures

2.0 Group(s) Affected: All Emerald Services Personnel

3.0 Effective Date: 11/22/02

3.1 Revision Dates: 11/26/02

03/24/03 12/29/03 2/27/03 8/26/04

4.0 Policy

1. All spills at the facility or off-site must be reported to designated spill response supervisory personnel (Emergency Coordinators) immediately after spill has been stabilized. Emergency Coordinators must gather all information as required in part 4.1.2 of this Section. Emergency Coordinators will then immediately report all information to the Environmental, Health and Safety (E,H,&S) Department (See notification call list). The E,H&S Department, if required by R315-15-9(b), will notify the Utah Department of Environmental Quality as stated in 4.1.3 of this Section.

Caution: No spill should be considered too small to report to supervisory personnel. Any spill of one (1) gallon or greater on facility premises must be reported. Any quantity regardless of size must be reported if it occurs off facility property.

- 2. To comply with regulatory requirements, the following information must be reported by the responsible parties who were involved with the spill:
 - a. Type of chemical
 - b. Location, Date, Time, and Quantity
 - c. Persons at scene
 - d. Cause of Release
 - e. Clean-up measures in process or concluded
 - f. Bill of Lading/Shipping Paper information
 - g. Injuries, if any
 - h. Public health and environmental impact
- 3. Responsible personnel must fill out report form and forward the form to their Supervisor by the end of the shift.

4. A meeting must be arranged within 24 hrs between the supervisor, the responsible party and a member of the E,H,&S Department to discuss the incident.

Without this basic information, environmental staff cannot properly and completely meet reporting requirements to regulatory agencies under RCRA, DOT, HMTA, WAC, TSCA, OSHA, CERCLA/SARA, CWA, or CAA.

4.1 Response Procedure

4.1.1 Immediate action by responsible on-scene personnel

In the event of a release of used oil, the person responsible for the material at the time of release shall immediately:

- 1. Notify law enforcement officials, fire officials, and summon medical assistance as necessary by dialing 911 from any phone.
- 2. If you must leave the scene to make calls, return to the scene as quickly as possible. Keep the Bill of Lading on your person and ensure that you are readily available to fire and law enforcement officials upon their arrival. If danger to the public exists, remain at the scene and request that another party make the necessary calls.
- 3. Render first aid or medical assistance to yourself or others as necessary.
- 4. Safeguard yourself and others. Everyone must be clear of the area, with the exception of law enforcement officials. Assist law enforcement and fire officials if requested.
- 5. Take appropriate action to minimize the threat to human health and the environment. Set up controls to minimize and prevent further incidents. If it is possible to accomplish without risk, stop the leak to reduce clean-up measures (use rags, extra clothing, etc.)
- 6. Use sand, dirt, or other material in the vicinity to restrict the contaminated spill area or dig a drainage trench to contain the spilled material.
- 7. Remain at the scene and remain available until the emergency is declared "over" and you are released by both law enforcement and fire officials.

4.1.2 Immediate action by Emergency Coordinators

- 1. Emergency Coordinators must immediately gather the following information from the responsible on-scene person.
 - a. Name, phone and address of person responsible for release
 - **b.** Name, title and phone number of person reporting release.
 - c. Time and date of release
 - **d.** Location of release—as specific as possible including the nearest town, city, highway or waterway.
 - e. Description contained on the manifest and the amount of material released
 - f. Cause of release
 - **g.** Possible hazards to human health or the environment and emergency action taken to minimize threat.
 - h. The extent of injuries, if any.
- 2. Immediately report all information to the E,H&S Department.

4.1.3 Immediate action by the Environmental, Health and Safety Department

The E,H&S Department will then contact the necessary governmental agencies to fulfill regulatory reporting requirements and ensure that all action requested by regulatory agencies must be performed as soon as possible.

- 1. The E,H&S Department will notify the Utah Department of Environmental Quality, 24-hr answering services, 801-536-4123 for used oil releases exceeding 25-gallons, or from smaller releases that pose a potential threat to human health or the environment including but not limited to: spills nearby or into surface water, storm or sewer systems. Small leaks and drips from vehicles are considered de minimis and are not subject to the release clean-up provisions of R315-15-9.
- 2. Emerald Services E,H&S personnel will provide the following information when reporting the release:

- a. Name, phone, and address of person responsible for release.
- b. Name, title, and phone number of person reporting release.
- c. Time and date of release.
- d. Location of release—as specific as possible including the nearest town, city, highway, or waterway.
- e. Description contained on the manifest and the amount of material released.
- f. Cause of release.
- g. Possible hazards to human health or the environment and emergency action taken to minimize threat.
- h. The extent of injuries, if any.
- 3. If Emerald Services, Inc. has discharged used oil they shall:
 - a. Give notice, if required by 49 CFR 171.15 to the National Response Center, 1-800-424-8802 or 202-426-2675 and
 - b. Report in writing as required by 49 CFR 171.16 to the Director, Office of Hazardous Materials Regulations, Materials Transportation Bureau, Department of Transportation, Washington, DC 20590
- 4. Any amount of used oil or hazardous substances discharged to navigable waters will be reported as required in 33 CFR 153.203.
- 5. In the event of an extreme emergency (for example: large fire, major spill, spill to surface water, major traffic accident), the E,H&S Department must contact a Qualified individual as defined under 4.5 below.

4.2 Release Clean-up Procedures

Emerald Services shall clean-up all released material and any residue or contaminated soil, water, or other material resulting from the release or take all actions as may be required by the Executive Secretary of the Utah Solid and Hazardous Waste Control Board so that the released material no longer poses a hazard to human health or the environment. The cleanup or other required actions shall be at Emerald's expense.

4.3 Spill Kits

All trucks are equipped with spill kits containing the following items:

Popup Pool (66 gallon capacity)
Oil Only Socks (3 inches wide by 12 feet long)
Disposal Bag
Repair Putty Stick
Rubber Gloves

Two Spill Kits will also be located within the tank farm area containing the following:

Overpack 85 gallon drum
One bundle of Absorbment Pads (100ct)
Four WSO-30 Oil Only Socks (3 inches wide by 12 feet long)
Disposal Bag
Rubber Gloves
Safety Glasses

Drivers and facility personal are required to notify supervisor or truck shop if they need replacement stock for the spill kits. Spill kits are mounted on the exterior of the truck.

4.4 Earthquake Response Procedure

- 1. Immediately shut down transferring operations.
- 2. Evacuate to an area away from drums or other objects that could fall from overhead.
- 3. After quake has ended, contact Emergency Coordinator and, if necessary, contact local authorities and render first-aid.
- 4. If area is safe to re-enter, perform inspection of critical inspection points. (Attachment 2)
- 5. If spills have occurred, follow release cleanup procedure as outlined in part 4.2 of this section.

4.5 Emergency Notification Call List

Notification to supervisory personnel of a spill or fire must be done as soon as safely possible. The responsible party is to contact their respective Emergency Coordinator and the Emergency Coordinator is to contact at least one member of the Environmental Health and Safety Department.

EMERGENCY COORDINATORS

<u>Utah Area - Transportation Division</u>

Emergency Coordinator

Napo Jemmings, Manager

(801) 592-5319

Alternates

Brenda Jemmings

(801) 592-5317

Robert Montoya Dave Sherrill (801) 973-4131 (801) 973-4131

Out of State, Alternate

Jim Munnell

(206) 832-3032 Cell Phone: (206) 963-0370

ENVIRONMENTAL HEALTH AND SAFETY DEPARTMENT (E,H,&S DEPARTMENT)

The Emergency Coordinator must contact one of the following individuals. Do not just leave a voicemail, you must try the next person on the list until some one is reached directly.

Sheila Smith	(253) 370-7912	Cell Phone:(253) 370-7912
Kristi Whitney	(206) 832-3205	Cell Phone: (253) 278-4116
Jerry Bartlett	(206) 832-3005	Cell Phone:(206) 713-5673

QUALIFIED INDIVIDUAL

One of the Qualified individuals must be contacted by the E,H&S Department in the event of an extreme emergency (for example: large fire, major spill, spill to surface water, major traffic accident).

Stephen Banchero	(206) 948-1208
Clue Westmoreland	(206) 713-5680
Jerry Bartlett	(206) 713-5673
John Brigham	(206) 715-4534

FEDERAL/STATE AGENCIES

Utah Department of Environmental Quality	1-801-536-4123
U.S. Coast Guard & National Response Center	1-800-424-8802
EPA Region 8 (Emergency Response)	1-800-227-8914

PRIMARY CONTRACTOR RESPONDER FOR RELEASE TO SURFACE WATER

Foss Environmental 1-800-337-7455

FIRE/POLICE 911

4.5 Reporting

Within 15 days after any release of used oil that is reported under R315-15-9.1(b) of the Utah Used Oil Management Rules, Emerald Services, Inc. will submit a written report to the Executive Secretary which contains the following information:

1. Emerald Services, Inc. name, address, and telephone #.

- 2. Date, time, location and nature of the incident
- 3. Chemical involved and quantity released.
- 4. The extent of any injuries, if occurred.
- 5. An assessment of actual or potential hazards to human health or the environment, where this is applicable.
- 6. The estimated quantity and disposition of recovered material that resulted from the incident.



ATTACHMENT 1

SPILL REPORTING FORM

Emerald Recycling 9010 E. Marginal Way S Suite 200, Seattle, WA 98108 (206) 832-3000

Date:	Time of Spill :	·····	
Address Location of Sp	oill:		
		n the incident:	
		·	
		And the second of the second o	
Did spill reach surface	water or storm drains:		
Description of Incident	* *		
		<u> </u>	
Signature of Respons	ible Party	Date Signed	
Corrective Action Take	an.		
Corrective riction run			
Agencies Contacted: _		_Report #:	
Management Review	Signature	Date Reviewed	
National Response Cer	nter/LLS C G	1-800-424-8802	
Utah Department of Er		1-801-536-4123	
EPA Region 8 (Emerge	-	1-800-227-8914	
Utah State Patrol		801-538-3400	

ATTACHMENT 2

Critical Points to be inspected after an Earthquake.

1.	Visually inspect all drums secure and stable on palates.	1475
_		
2.	Check for possible leaking drums.	
3.	Visually inspect all tanks.	
4.	Visually inspect all pipeline connections	
6.	Visually inspect all piping throughout the facility.	
7.	Visually inspect all containment berms for possible cracking.	
8.	Visually inspect below ground surface impoundments for possible cracks.	
9.	Visually inspect all natural gas lines.	
10.	Check for proper operation of wastewater treatment system, boilers and oil transfer computer system.	

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MATERIAL SAFETY DATA SHEET

Reprocessed Fuel Oil (RFO)

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name:

Reprocessed Fuel Oil (RFO)

Product Code:

Multiple

Intended Use:

Used oil

Chemical Family:

Petroleum Hydrocarbon

Responsible Party:

ConocoPhillips P.O. Box 2197 Houston, TX

77252

For Additional MSDSs 800-762-0942

Technical Information: 918-661-1672

The intended use of this product is indicated above. If any additional use is known, please contact us at the Technical Information number listed.

EMERGENCY OVERVIEW

24 Hour Emergency Telephone Numbers:

Spill, Leak, Fire or Accident

Call CHEMTREC

North America: (800)424-9300

Others: (703)527-3887 (collect)

Health Hazards/Precautionary Measures: Causes eye irritation. Avoid contact with eyes, skin and clothing.

Wash thoroughly after handling.

Physical Hazards/Precautionary Measures: Keep away from all sources of ignition.

Appearance:

Black

Physical form:

Liquid

Odor:

Characteristic Petroleum

NFPA Hazard Class:

HMIS Hazard Class

California Poison Control System: (800) 356-3129

1 (Slight) Health: 1*(Slight) Health: Flammability: Flammability:1 (Slight) 0 (Least) Reactivity: 0 (Least) Physical Hazard: 0 (Least)

2. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS COMPONENTS	% VOLUME	EXPOSURE G			
		<u>Limits</u>	<u>Agency</u>	Type	
Metal Sulfonate	0-5	Not Established			

CAS# Proprietary

^{*}Indicates possible chronic health effects.

Zinc Compound CAS# Proprietary 0-1

Not Established

OTHER COMPONENTS	% VOLUME	EXPOSURE	GUIDELINE	
		Limits	Agency	Туре
Lubricant Base Oil (Petroleum) CAS# Various	79-100	(See: Oil Mist,	If Generated)	
Additives CAS# Proprietary	0-11	Not Established		

REFERENCE	EXPOSURE GUIDELINE			
	<u>Limits</u>		<u>Agency</u>	Туре
Oil Mist, If Generated CAS# None	5 mg 10 mg		ACGIH ACGIH	TWA STEL
	5 mg 2500 mg	/m3	OSHA NIOSH	TWA IDLH
	5 mg		NOHSC	TWA

The base oil for this product can be a mixture of any of the following highly refined petroleum streams: CAS 64741-88-4; CAS 64741-89-5; CAS 64741-96-4; CAS 64741-97-5; CAS 64742-01-4; CAS 64742-52-5; CAS 64742-53-6; CAS 64742-54-7; CAS 64742-55-8; CAS 64742-56-9; CAS 64742-57-0; CAS 64742-62-7; CAS 64742-63-8; CAS 64742-65-0; CAS 72623-85-9; CAS 72623-86-0; CAS 72623-87-1

Note: State, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information.

1%=10,000 PPM.

All components are listed on the TSCA inventory.

3. HAZARDS IDENTIFICATION

Potential Health Effects:

Eye: Contact may cause mild eye irritation including stinging, watering, and redness.

Skin: Contact may cause mild skin irritation including redness, and a burning sensation. Prolonged or repeated contact can worsen irritation by causing drying and cracking of the skin leading to dermatitis (inflammation). No information available on skin absorption.

Inhalation (Breathing): No information available on acute toxicity. See signs and symptoms.

Ingestion (Swallowing): No information available on acute toxicity.

Signs and Symptoms: Effects of overexposure may include irritation of the nose and throat, irritation of the digestive tract, nausea and diarrhea.

Cancer: Probable cancer hazard (see Sections 11 and 15).

Target Organs: No data available for this material.

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Developmental: No data available for this material.

Pre-Existing Medical Conditions: Conditions aggravated by exposure may include skin

disorders.

4. FIRST AID MEASURES

Eye: If irritation or redness develops, move victim away from exposure and into fresh air. Flush eyes with clean water. If symptoms persist, seek medical attention.

Skin: Wipe material from skin and remove contaminated shoes and clothing. Cleanse affected area(s) thoroughly by washing with mild soap and water and, if necessary, a waterless skin cleanser. If irritation or redness develops and persists, seek medical attention.

Inhalation (Breathing): If respiratory symptoms develop, move victim away from source of exposure and into fresh air. If symptoms persist, seek medical attention. If victim is not breathing, clear airway and immediately begin artificial respiration. If breathing difficulties develop, oxygen should be administered by qualified personnel. Seek immediate medical attention.

Ingestion (Swallowing): If swallowed, seek medical attention. If victim is drowsy or unconscious, place on the left side with the head down. Do not give anything by mouth. If possible, do not leave victim unattended.

Note To Physicians: High-pressure hydrocarbon injection injuries may produce substantial necrosis of underlying tissue despite an innocuous appearing external wound. Often these injuries require extensive emergency surgical debridement and all injuries should be evaluated by a specialist in order to assess the extent of injury.

5. FIRE FIGHTING MEASURES

Flammable Properties: Flash Point: >170°F/>78°C (PMCC)

OSHA Flammability Class: Not applicable

LEL/UEL%: No Data

Autoignition Temperature: No Data

Unusual Fire & Explosion Hazards: This material may burn, but will not ignite readily. Vapors are heavier than air and can accumulate in low areas. If container is not properly cooled, it can rupture in the heat of a fire.

Extinguishing Media: Dry chemical, carbon dioxide, foam, or water spray is recommended. Water or foam may cause frothing of materials heated above 212°F. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces.

Fire Fighting Instructions: For fires beyond the incipient stage, emergency responders in the immediate hazard area should wear bunker gear. When the potential chemical hazard is unknown, in enclosed or confined spaces, or when explicitly required by DOT, a self contained breathing apparatus should be worn. In addition, wear other appropriate protective equipment as conditions warrant (see Section 8).

Isolate immediate hazard area, keep unauthorized personnel out. Stop spill/release if it can be done with minimal risk. Move undamaged containers from immediate hazard area if it can be done with minimal risk.

Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Cool equipment exposed to fire with water, if it can be done with minimal risk. Avoid spreading burning liquid with water used for cooling purposes.

6. ACCIDENTAL RELEASE MEASURES

This material may burn, but will not ignite readily. Keep all sources of ignition away from spill/release. Stay upwind and away from spill/release. Notify persons down wind of the spill/release, isolate immediate hazard area

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and keep unauthorized personnel out. Stop spill/release if it can be done with minimal risk. Wear appropriate protective equipment including respiratory protection as conditions warrant (see Section 8).

Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems, and natural waterways. Dike far ahead of spill for later recovery or disposal. Spilled material may be absorbed into an appropriate absorbent material.

Notify fire authorities and appropriate federal, state, and local agencies. Immediate cleanup of any spill is recommended. If spill of any amount is made into or upon navigable waters, the contiguous zone, or adjoining shorefines, notify the National Response Center (phone number 800-424-8802).

7. HANDLING AND STORAGE

Handling: Do not enter confined spaces such as tanks or pits without following proper entry procedures such as ASTM D-4276 and 29CFR 1910.146. The use of appropriate respiratory protection is advised when concentrations exceed any established exposure limits (see Sections 2 and 8).

Do not wear contaminated clothing or shoes. Use good personal hygiene practices.

High pressure injection of hydrocarbon fuels, hydraulic oils or greases under the skin may have serious consequences even though no symptoms or injury may be apparent. This can happen accidentally when using high pressure equipment such as high pressure grease guns, fuel injection apparatus or from pinhole leaks in tubing of high pressure hydraulic oil equipment.

"Empty" containers retain residue and may be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury or death. "Empty" drums should be completely drained, properly bunged, and promptly shipped to the supplier or a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations.

Before working on or in tanks which contain or have contained this material, refer to OSHA regulations, ANSI Z49.1 and other references pertaining to cleaning, repairing, welding, or other contemplated operations.

Storage: Keep container(s) tightly closed. Use and store this material in cool, dry, well-ventilated areas away from heat and all sources of ignition. Storage temperatures above 113°F may lead to thermal decomposition, resulting in the generation of hydrogen sulfide and other sulfur containing gases. Store only in approved containers. Keep away from any incompatible material (see Section 10). Protect container(s) against physical damage.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls: If current ventilation practices are not adequate to maintain airborne concentrations below the established exposure limits (see Section 2), additional engineering controls may be required.

Personal Protective Equipment (PPE):

Respiratory: A NIOSH certified air purifying respirator with a Type 95 (R or P) particulate filter may be used under conditions where airborne concentrations are expected to exceed exposure limits (see Section 2).

Protection provided by air purifying respirators is limited (see manufacturer's respirator selection guide). Use a NIOSH approved self-contained breathing apparatus (SCBA) or equivalent operated in a pressure demand or other positive pressure mode if there is potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection. A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

Skin: The use of gloves impervious to the specific material handled is advised to prevent skin contact and possible irritation (see manufacturers literature for information on

permeability).

Eve/Face: Approved eye protection to safeguard against potential eye contact, irritation, or injury is recommended. Depending on conditions of use, a face shield may be necessary.

Other Protective Equipment: A source of clean water should be available in the work area for flushing eyes and skin. Impervious clothing should be worn as needed.

Suggestions for the use of specific protective materials are based on readily available published data. Users should check with specific manufacturers to confirm the performance of their products.

9. PHYSICAL AND CHEMICAL PROPERTIES

Note: Unless otherwise stated, values are determined at 20°C (68°F) and 760 mm Hg (1 atm).

Appearance: Black Physical State: Liquid

Odor: Characteristic Petroleum

pH: Not applicable

Vapor Pressure (mm Hg): <1 Vapor Density (air=1): >1

Boiling Point/Range: 275-960°F / 135-516°C

Freezing/Melting Point: No Data Solubility in Water: Negligible Specific Gravity: 0.89-0.92 Percent Volatile: Negligible Evaporation Rate (nBuAc=1): <1

Viscosity: 95 cSt @ 40°C Bulk Density: 7.42 lbs/gat

Flash Point: >170°F / >78°C (PMCC)

Flammable/Explosive Limits (%): No Data

10. STABILITY AND REACTIVITY

Stability: Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Conditions To Avoid: Extended exposure to high temperatures can cause decomposition.

Materials to Avoid (Incompatible Materials): Avoid contact with strong oxidizing

Hazardous Decomposition Products: Combustion can yield carbon, nitrogen, sulfur, phosphorus, and zinc oxides.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Lubricant Base Oil (Petroleum) (CAS# Various)

Carcinogenicity: The petroleum base oils contained in this product have been highly refined by a variety of processes including solvent extraction, hydrotreating, and dewaxing to remove aromatics and improve performance characteristics. None of the oils used are listed as a carcinogen by NTP, IARC, or OSHA.

Metal Sulfonate (CAS# Proprietary)

(MSDS: 724300)

Target Organ(s): The metal sulfonate used in this product produced skin sensitization in guinea pigs. However, human patch testing in lubricant base oils did not cause allergic skin reactions at concentrations below 10%.

12. ECOLOGICAL INFORMATION

Not evaluated at this time

13. DISPOSAL CONSIDERATIONS

This material, because of its intended use, has become used oil due to contamination by physical or chemical impurities. RECYCLE ALL USED OIL. While being recycled, used oil is regulated by 40 CFR 279. Use resulting in chemical or physical change or contamination may also subject it to regulation as hazardous waste. Under federal regulations, used oil is a solid waste managed under 40 CFR 279. However, in California, used oil is managed as hazardous waste until tested to show it is not hazardous. Consult state and local regulations regarding the proper handling of used oil. In the case of used oil, the intent to discard it may cause the used oil to be regulated as hazardous waste.

Contents should be completely used and containers emptied prior to discard. Rinsate may be considered a RCRA hazardous waste and must be disposed of with care and in compliance with federal, state and local regulations. Large empty containers, such as drums, should be returned to the distributor or a drum reconditioner. To assure proper disposal of small empty containers, consult with state and local regulations and disposal authorities.

14. TRANSPORT INFORMATION

DOT Shipping Description:

Not classified as hazardous

15. REGULATORY INFORMATION

EPA SARA 311/312 (Title III Hazard Categories):

Acute Health:

Yes

Chronic Health:

Yes

Fire Hazard:

No

Pressure Hazard: No

Reactive Hazard: No

SARA 313 and 40 CFR 372:

This material contains the following chemicals subject to the reporting requirements of SARA 313 and 40 CFR 372:

Component

CAS Number

Weight %

Zinc Compound

Proprietary

0-1

California Proposition 65:

Warning: This material contains the following chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm, and are subject to the requirements of California Proposition 65 (CA Health & Safety Code Section 25249.5):

Component

Effect

Used engine oil is on the Proposition 65 list of chemicals known to the State of California to cause cancer.

Carcinogen Identification:

Used motor oil has been identified as a possible skin carcinogen by IARC.

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EPA (CERCLA) Reportable Quantity:

--None--

16. OTHER INFORMATION

Issue Date: 01/28/03

Previous Issue Date: 01/01/02

Product Code: Multiple

Revised Sections: 1, 2, 3, 4, 5, 7, 8, 14, 16

Previous Product Code: Multiple

MSDS Number: 724300

Status: Final

Disclaimer of Expressed and Implied Warranties:

The information presented in this Material Safety Data Sheet is based on data believed to be accurate as of the date this Material Safety Data Sheet was prepared. HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, OR ANY OTHER WARRANTY IS EXPRESSED OR IS TO BE IMPLIED REGARDING THE ACCURACY OR COMPLETENESS OF THE INFORMATION PROVIDED ABOVE, THE RESULTS TO BE OBTAINED FROM THE USE OF THIS INFORMATION OR THE PRODUCT, THE SAFETY OF THIS PRODUCT, OR THE HAZARDS RELATED TO ITS USE. No responsibility is assumed for any damage or injury resulting from abnormal use or from any failure to adhere to recommended practices. The information provided above, and the product, are furnished on the condition that the person receiving them shall make their own determination as to the suitability of the product for their particular purpose and on the condition that they assume the risk of their use. In addition, no authorization is given nor implied to practice any patented invention without a license.

FOUR



Closure Plan

Last printed: 9/7/04

1. INTRODUCTION

R315-15-11

This Closure Plan specifies performance standards and describes procedures for closure of the used oil processing facility and it's equipment including all ancillary units, containers, tanks and piping (referred to herein as "permitted units") at the Emerald Services, Inc. (Emerald) used oil processing and transfer facility located at 2450 South 800 West South Salt Lake City, Utah 84119. The purpose of this Closure Plan is to describe the anticipated procedures, decontamination techniques, and timelines involved in the closure activities.

Emerald intends to close the facility and its units by removing all waste and waste residues; therefore, a Post-Closure Plan is not provided. However, if closure in accordance with the Closure Plan is not possible, the Closure Plan will be amended accordingly, and a Post-Closure Plan will be prepared and submitted for approval by the Executive Secretary prior to implementation.

2. FACILITY DESCRIPTION

2.1. Facility Function and Location

The facility is located at 2450 South 800 West, South Salt Lake City, Utah 84119. The site includes an office area, warehouses, transferring equipment, above-ground tanks, tanker & package trucks, along with ancillary equipment. The surrounding land is zoned and permitted for light industrial use. The facility is to be used as a used oil processing and transferring facility from bulk tanker trucks and package trucks to above ground tanks and storage of drums and totes in a warehouse. The facility will also be used for processing used oil by filtration.

2.2. Products

At this site, Emerald will transfer and store used oil, antifreeze, mixed fuels, oil filters, and other materials generated in the automobile industry and other industries which generate used lubrication oil.

Clousure plan 2450 south 800 west.doc



Last printed: 9/8/04

2.3. Emerald Permitted Units

The following sections describe the permitted units at the Emerald facility. Those units, as described in section one above, include, but may not be limited to, bulk tank trucks, package trucks, box trailer, bulk tanks, warehouse, and loading areas. The arrangement of those units and layout of the facility is shown in Figure 2-1, Facility Layout Diagram. The following is a description of major units at the facility.

2.3.1 Bulk Tanker Truck

Bulk tanker trucks will be used to pick up used oil from various generators and transport the product to the processing facility. Used oil will be held in the tanker trucks for a period of less than 24hrs. Tanker trucks will also be used at times to transfer used oil that has been collected outside Utah and from rail cars to this processing facility or end users.

2.3.1.1 Physical Description

Tanker trucks are certified to meet 49 CFR 180.405 Subpart E Qualifications of Cargo Tanks for Transportation of Hazardous Materials, 49 CFR 180.407 Subpart E Requirements for Tests and Inspections of Specification Cargo Tanks.

2.3.1.2 Maximum Inventory

There will be no inventory of used oil stored in Tanker Trucks. All used oil will be transferred into the facility tanks for storage exceeding 24hrs. Empty trucks will be parked at a secured location within the facility for overnight parking.

2.3.2 Package Truck

Package trucks will be used to pick up used oil from various generators and transport the product to this facility for processing or transferring to an approved recycling facility. Used oil will be held in the package trucks for a period of less than 24hrs. Package trucks will also be used at times to transfer used oil that has been collected outside Utah.



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2.3.2.1 Physical Description

Package trucks will be used to transport used oil in non-bulk containers (i.e. drums and totes).

2.3.2.2 Maximum Inventory

The size of the package truck will vary, but should be approximately 24 feet in length. All used oil in containers will be stored in the package truck for no more than 24 hours.

2.3.3 Box Trailer

Box trailers will be used to pick up the used oil in non-bulk containers or totes from various generators and transport the product to the processing facility.

2.3.3.1 Physical Description

Box Trailer, similar to package trucks, will be used to transport used oil in non-bulk containers (i.e. drums and totes).

2.3.3.2 Maximum Inventory

There will be a maximum of one box trailer being utilized for storage and/ or collection at any time. The size of the trailer will vary, but should be approximately 48 feet in length.

2.3.4 Bulk Tanks

Bulk tanks will be used to store used oil within the concrete secondary containment area.

2.3.4.1 Physical Description

Each tank is constructed of rolled steel with welded seams. Each tank has a manway for access and a sight tube for checking the level of material in tank.

2.3.4.2 Maximum Inventory



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Bulk tanks range in size from 4,000 gallons to 10,300 gallons. The total bulk tank storage capacity is 142,300 gallons.

2.3.5 Warehouse

The warehouse will be used to store used oil, used oil filters, mixed fuels, spent antifreeze, new antifreeze, and various other items that have been collected from generators or that will be delivered or sold to customers.

2.3.5.1 Physical Description

The warehouse is approximately 8,000 square feet constructed of concrete floor and brick walls. The warehouse will store drums and totes of various materials.

2.3.5.2 Maximum Inventory

The warehouse can store up to a maximum of 7,150 gallons of used oil.

2.3.6 Bulk Loading Area

The bulk loading area consists of a bermed concrete pad running the length of the used oil tank farm.

2.3.6.1 Physical Description

The loading area is constructed of concrete with reinforced rebar. It is positioned next to the used oil tank farm containment wall.

2.3.7 Processing Equipment

The processing equipment will include, filtration unit(s), pump(s), and hoses.

2.3.7.1 Physical Description

The processing equipment will be located within the secondary containment area of Tank Farm #1. The area shall be managed under general housekeeping rules.



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3 Closure Objectives

The following describes the closure performance standard for the permitted units and site.

3.1 Closure Performance Standard

The permitted units (and any other equipment and areas at the site used for the storage, processing, or transferring of used oil) and site will be closed in a manner that complies with the performance standards contained in R315-15-11. The objectives of the program are as follows:

- · Minimize the need for further maintenance.
- Control, minimize, or eliminate, to the extent necessary to protect human health and the environment, the post-closure escape of used oil, used oil constituents, leachate, contaminated run-off, or used oil decomposition products to the ground, surface water, groundwater, or to the atmosphere.

Final closure of the permitted units is intended to accomplish the goals of the closure performance standard noted above by:

- Removing and/or decontaminating all remaining containers, tanks, equipment, asphalt base, structures, soil, groundwater or other material containing or contaminated with used oil or used oil residues associated with the permitted units and site.
- Performing confirmation sampling, as necessary, to assess the removal or destruction of the used oil and used oil constituents at the permitted units and site.

3.2 Historical Constituents of Concern

Emerald has reviewed historical data to characterize used oil that it plans to deliver or have delivered to the facility. Based upon this information, constituents of concern have been identified by evaluating underlying constituents for materials defined as used oil. Table 3-1 (Historical Constituents of Concern in Used Oil) provides a summary of the applicable underlying constituents. In the event that used oil is delivered to the facility



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and later proven to be hazardous waste through further testing, Emerald will either return the used oil to the generator or dispose of the hazardous waste according to state and federal regulations.

As discussed in Section 2 (Facility Description), all permitted units will hold or process used oil. The constituents of concern for the permitted units are shown in Table 3-2 (Constituents of Concern in used oil). The test methods that will be used to analyze samples for constituents of concern are tabulated in Table 3-3 (Analytical Methods). The most appropriate EPA approved analytical method at the time of closure, as determined by the Executive Secretary of the Solid and Hazardous Waste Control Board, will be used.

3.3 Clean Closure Levels

All used oil, used oil residues, or equipment, bases, liners, soils, groundwater, or other materials contaminated with used oil or used oil residue will be removed or decontaminated according to the most recent EPA and state or local standards.

3.4 Contingencies for Soil

Sampling will be conducted in accordance to the site plan submitted to and approved by the Executive Secretary of the Solid and Hazardous Waste Control Board to characterize the area and vertical extent of possible contamination at and/or released from the unit(s) being closed and to confirm the effectiveness of closure activities. Knowledge of past management practices at Emerald will help determine the most appropriate amount and type of sampling. Sampling details are discussed under section 4 below.

4 CLOSURE ACTIVITIES

This section addresses activities that will be completed during closure of the permitted units. The following activities are described for each type of unit or system:

- · Removal of used oil inventory
- Decontamination
- Confirmation of clean closure
- Contingencies

EMERCICES INC.

Closure Plan

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Final disposition of material and units

Sampling and analysis activities specified in this section will be performed in accordance with Appendix A, "Sampling and Analysis Plan" at the time of closure. Emerald Services, Inc. will submit a site-specific sampling and analysis plan at the time of closure to the Executive Secretary of the Solid and Hazardous Waste Control Board for approval.

The purpose of this Closure Plan is to achieve clean closure of the permitted units. No contaminated structures or equipment will remain on site.

4.1 Health and Safety

Prior to conducting any fieldwork for the implementation of this Closure Plan, a site-specific Health and Safety Plan (HASP) will be prepared in accordance with 29 CFR 1910.120. The HASP will describe the health and safety requirements, responsibilities, and training requirements that will apply to personnel implementing the Closure Plan. It will also describe the potential hazards present during the field work, emergency response procedures, the minimum personal protective control measures, establishment of work zones, confined space entry procedures, and decontamination procedures. The HASP will also address the requirements for ambient air monitoring by specifying the PID/FID levels at which respirators will be donned. The HASP will be made available for review by appropriate agencies.

4.2 Removal of Used Oil Inventory

The objective is to remove all used oil and send it to a permitted processor/rerefiner (Emerald's Seattle facility, if possible). Each step is described below including general sequence, removal procedures, estimates of volume, staging and containerization of wastes, equipment used, and preparation for transportation off-site.

4.2.1 General Sequence

Emerald will remove all used oil inventory in a sequenced approach. All equipment will be transported from the site.

 All inventory and residual wastes will be transferred into a railcar, box trailer, or tanker truck for transport.



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- All transport vehicles will be sent to Emerald's Seattle facility for cleaning, or to another cleaning facility approved by the Executive Secretary.
- All inventory of all PPE (personal protective equipment) or cleanup materials will be transported off-site for disposal at Emerald's Seattle facility, or to another disposal facility approved by the Executive Secretary.

The basis for determining the maximum waste inventory is described in Section 2 (Facility Description). The maximum facility inventory is as follows:

Tank Farm #1 Used Oil	Gallonage
3 x 10,300 gallons	30,900 gallons
10 x 8,400 gallons	84,000 gallons
3 x 7,400 gallons	22,200 gallons
l x 5,500 gallons	5,500 gallons
Total Volume	142,600 gallons
Warehouse Non-Bulk Storage	
80 x 55 gallon drums	4,400 gallons
10 x 275 gallon totes	2,750 gallons
Total Volume	7,150 gallons

4.2.2 Final Disposition for Tank Systems

All permitted units will be decommissioned and left onsite or removed from the facility at closure and returned to the owner after they are decommissioned.

4.2.3 Containment Decontamination

The containment equipment will be visually inspected to identify any cracks or other openings. All containment equipment will be cleaned and decontaminated onsite.

4.3 Soil and Groundwater Sampling to Demonstrate Clean Closure

Emerald will demonstrate whether soils meet closure standards by direct soil sampling and analysis. If groundwater is encountered during any excavation Clousure plan 2450 south 800 west.doc



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or sampling, groundwater will also be sampled and analyzed. Emerald will analyze all samples for Constituents of Concern as listed in Table 3-2 plus other parameters deemed to be of concern by the Executive Secretary of the Solid and Hazardous Waste Control Board at the time of closure. Emerald will conduct bias sampling for this demonstration in accordance with the remediation plan submitted to and approved by the Executive Secretary of the Solid and Hazardous Waste Control Board.

Bias sampling focuses on likely areas of contamination, including, but not limited to:

- 1. Any other units (such as ancillary pipes) that may be in contact with soil;
- 2. Load or unload areas;
- 3. Storage units with underlying pavements or asphalt that appears to be cracked, broken, heavily stained, or the site of major past repairs;
- 4. Areas receiving runoff or discharge from used oil management units, such as a ditch, a swale, or the discharge point down gradient from a pipe; and
- 5. Groundwater, if encountered, during any excavation or sampling.

To estimate the number of bias samples for the closure cost estimate, the number of transferring areas within used oil management areas at the facility will be counted. That number will be added to an estimate of the number of significant cracks or past repairs in concrete and spills that may have occurred over the life of the facility. That total is the number of bias samples used for the purpose of the closure cost estimate. Analyses of each sample will be conducted for a suite of analytes (e.g., VOCs, SVOCs, total metals), and the closure cost estimate reflects this amount of analysis.

4.4 Procedure in event Contamination is Detected

If contamination is detected above cleanup levels, the following steps will be taken. Emerald Services, Inc. will submit a remediation plan to the Executive Secretary of the Solid and Hazardous Waste Control Board for approval. The remediation plan will include, at a minimum, a description on how Emerald will:

1. Characterize and evaluate the extent of contamination at the site.



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- 2. Remove or remediate soil that has contamination above the cleanup levels followed by confirmation sampling to ensure clean closure standards are met.
- 3. Sample and analyze groundwater, if encountered, during excavation of contaminated soil, to verify compliance with clean up standard.
- 4. Reanalyze soils of the entire area represented by the sample that has contamination above the cleanup levels using other samples taken within the area.
- 5. If further contamination beyond that covered by the remediation plan is encountered in the soil or groundwater, Emerald Services, Inc. will submit an amended remediation plan for approval to the Executive Secretary of the Solid and Hazardous Waste Control Board which addresses the areas of concern.

Emerald will sample and analyze closing units for the number of samples and for the constituents as described in Appendix A.

5. CLOSURE CERTIFICATION

In accordance with R315-15-11.4 of the Utah administrative code, within 60 days, of completion of final closure, Emerald's owner must submit to the Executive Secretary, by registered mail, certification that the used oil management facility, has been closed in accordance with the specifications of the approved closure plan and the sampling and remediation plans approved by the Executive Secretary of the Solid and Hazardous Waste Control Board as part of closure. The certification must be signed by Emerald's owner and by an independent qualified registered professional engineer.

Emerald's owner must make the following certification:

I certify under penalty of the law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based upon my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware that



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there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

Activities of the independent qualified registered professional engineer shall include, but not be limited to, field observation and review of records of the following:

- 1. Sampling procedures;
- 2. Locations of soil sampling and groundwater sampling, if necessary, to ensure locations sampled were as specified in the sampling and analysis plan;
- 3. Sample labeling and handling, including chain-of-custody procedures;
- 4. Tank decontamination procedures to ensure that closure plan requirements for decontamination and rinsate management were followed and tanks were adequately cleaned; and
- 5. Procedures to achieve a "clean debris surface" were as specified in 40 CFR § 268.45, Table 1, for metal and asphalt surfaces.

6. CLOSURE SCHEDULE

The following provides information on the time allowed for closure and provisions for any necessary time extensions.

a. Time Allowed for Closure

Closure activities will begin a maximum of 90 days after receipt of the final shipment of used oil or some other date determined by the Executive Secretary. Emerald will complete closure activities in accordance with the approved closure plan, including sampling and remediation plans approved by the Executive Secretary of the Solid and Hazardous Waste Control Board as part of closure. Emerald will submit closure certification to the Executive Secretary within 60 days following completion of closure activities and final facility closure.



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7. CLOSURE COST

b. Closure Cost Estimate

The information presented in this section for implementing the Closure Plan has been prepared in accordance with R315-15-11.2. The following assumptions were used in developing the cost estimate:

- A third party will be used to conduct closure activities.
- The cost estimate does not incorporate any salvage value.
- Oversight and closure certification will be conducted by an independent, qualified, registered professional engineer.

Costs for transportation and disposal of used oil, including existing inventory, and contaminated wash water (rinsate) are based on contract prices and recent invoices from treatment, storage, and disposal facilities that Emerald is currently using. At the time of implementation of this Closure Plan, Emerald reserves the option to use any other appropriately permitted facility for disposal or recycling of wastes. The cost estimate for closure of permitted used oil transfer facility units at the Emerald facility is presented as Appendix B, along with a more detailed breakdown of the cost estimates.

c. Financial Assurance for Closure

Emerald Services, Incorporated will meet the financial assurance requirements specified under R315-15-12 Reclamation Surety, by continuously maintaining a financial assurance mechanism for closure with the Department of Environmental Quality. The amount of mechanism must be consistent with closure cost estimate provided in Appendix B of this Closure Plan and will be increased annually, if necessary due to inflation. Emerald must demonstrate continuous compliance by providing documentation of financial assurance, as required by R315-15-12 in at least the amount of the current cost estimate.

Appendix A
Sampling and Analysis Plan

The number of bias samples to be required is based on units 1) ancillary pipes) that may be in contact with soil, 2) load or unload areas, 3) storage units with underlying pavements or asphalt that appears to be cracked, broken, heavily stained, or the site of major past repairs, 4) areas receiving runoff or discharge from used oil management units, such as a ditch, a swale, or the discharge point down gradient from a pipe, and 5) groundwater that maybe encountered during any excavation.

Table A-1. Estimated Sampling and Analysis of Closing Units

Processing/ Transfer Facility Area	Area, (ft²)	Estimated number of biased samples (aver. 1/294 ft ²)
Load/Unload Area	1800	6
Tank Farm Area	4465	12
Warehouse Storage Area	2000	7
Groundwater, if necessary		5

Appendix B Closure Cost Estimate

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					SE	P 16 2004
Activity	Qty	Units	Previous Year Unit Cost	IPD Unit Cost Adju stme nt*		DIVISION OF AZARIBALLA WASTE Costs
Prepare HASP	1	document	\$1000.00	\$67.6 6	\$1067.66	\$1067.66
	U	sed Oil Inve	entory Remo	val		
Tank Storage (Box	Trailer and	i Tank Truci	ks)			
Inventory Removal Activities (labor)	40	Hours	\$31.73	\$0.68	\$32.41	\$1,296.40
Supervisor (10% of activity labor)	4.0	Hours	\$79.32	\$1.69	\$81.01	\$324.04
Transportation and Recycling	149,750	Gallons	\$0.08	\$0.01	\$0.08	\$11,980.00
(Offsite)			Subtotal			\$13,600.44
Tank System						
Decontamination Tank(s) Cleaning	Bid	17 Tanks	\$13,055.00	1.5%	\$195.83	\$13,250.83
by contractor Misc. Labor Activities	10	Hours	\$31.73	\$0.68	\$32.40	\$317.30
Supervisor (10% of activity	8	Hours	\$94.00	\$1.69	\$81.01	\$752.00
labor)			Subtotal			\$14,320.13
Asphalt/Soil Core						
Verification Staff Engineer/ Geologist	20	Hours	\$77.00	1.5%	\$78.15	\$1,563.10
OVM	2	Days	\$85.00	1.5%	\$86.28	\$172.56
Equipment Rental	2	Days	\$25.00	1.5%	\$25.38	\$50.76
Driller	1	Bid	\$2,565,00	1.5%	\$38.48	\$2,603.48
Laboratory Analysis <u>Report</u> <u>Preparation</u>	30	Sample	\$9,012.00	1.5%	\$135.18	\$9,147.18
Staff Geologist	16	Hours	\$77.00	1.5%	\$78.15	\$1,250.40

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				IPD Unit	UTAI SOLID & H	1 DIVISION OF IAZARDOUS WAS	STE
Activity	Qty	Units	Previous Year Unit Cost	Cost Adju stme nt*	Adj'd Unit Cost	Total Costs	
Site Drafting	8	Hours	\$60.00	1.5%	\$60.90	\$487.20	
Supervisor	2	Hours	\$79.32	1.5%	\$81.01	\$162.02	
Engineer Review	2	Hours	\$125.00	1.5%	\$126.88	\$253.76	
Clerical	2	Hours	\$45.00	1.5%	\$45.68	\$91.36	
			Subtotal			\$15,781.82	
10% Contingency				Total		\$4,477.00 \$49,247.05	

. مجهر	Activity	Qty	Units	Previous Year Unit Cost	IPD Unit Cost Adju stme nt*	Adj'd Unit Cost	Total Costs
	Prepare HASP	1	document	\$1000.00	\$67.6 6	\$1067.66	\$1067.66
				entory Remo	val		
	Tank Storage (Box				07		
	Inventory Removal Activities (labor)	40	Hours	\$31.7 \$ \	\$0.68	\$32.41	\$1,296.40
	Supervisor (10% of activity labor)	4.0	Hours	\$79.32	\$1.69	\$81.01	\$324.04
	Transportation and Recycling (Offsite)	149,750	Gallons	\$0.08	\$0.01	\$0.08	\$11,980.00
, since	(Onsite)		- Roll	Subtotal			\$13,600.44
	Tank System Decontamination						
	Tank(s) Cleaning by contractor	Bid	1/7 Tanks	\$7,932.70	1.5%	\$0.17	\$8,051.69
	Misc. Labor Activities	10/	Hours	\$31.73	\$0.68	\$32.40	\$317.30
	Supervisor (10% of activity labor)	8	Hours	\$94.00	\$1.69	\$81.01	\$752.00
	/			Subtotal			\$9,120.99
	Asphalt/Soil Core Verification						
	Staff Engineer/ Geologist	20	Hours	\$77.00	1.5%	\$78.15	\$1,563.10
	OVM /	2	Days	\$85.00	1.5%	\$86.28	\$172.56
	Equipment Rental	2	Days	\$25.00	1.5%	\$25.38	\$50.76
	Driller /	1	Bid	\$2,565,00	1.5%	\$2,603.48	\$2,603.48
	Laboratory Analysis <u>Report</u> Preparation	30	Sample	\$9,012.00	1.5%	\$9,147.18	\$9,147.18
, mare.	Staff Geologist	16	Hours	\$77.00	1.5%	\$78.15	\$1,250.40

Activity	Qty	Units	Previous Year Unit Cost	IPD Unit Cost Adju stme nt*	Adj'd Unit Cost	Total Costs
Site Drafting	8	Hours	\$60.00	1.5%	\$60.90	\$487.20
Supervisor	2	Hours	\$79.32	1.5%	/ \$81.01	\$162.02
Engineer Review	2	Hours	\$125.00	1.5%	\$126.88	\$253.76
Clerical	2	Hours	\$45.00	1,5%	\$45.68	\$91.36
			Subtotal			\$15,781.82
4444 4 44			/			

10% Contingency

\$3,957.91 Total \$39,570.91

Appendix C Figures Appendix D Tables

Table 2-1 Storage System Physical Description				
Storage Tank Maximum Unit Identification Capacity (gal)		•	Unit Description	
Tanks	1-17	142,600	Used Oil Tanks	
Warehouse	Various	7,150	Non-bulk container storage	

Table 2-2 Secondary Containment Areas

Secondary Containment Area	Management Practice
Tank Farm #1	Bulk loading
Warehouse	Bulk loading

Table 2-3 Secondary Containment Design Data

		(inches)
1880	235' x 8'	
4465	235' x 19'	12"
-		

Table 3-1 Historical Constituents of Concern in Used Oil					
Waste Material	Constituent of Concern	CAS Number			
Used oil	N/A	N/A			
D004	Arsenic (As)	7440-38-2			
D006	Cadmium (Cd)	7440-43-9			
D007	Chromium (Cr)	7440-47-3			
D008	Lead (Pb)	7439-92-1			
Toxic Organics		<u> </u>			
D018	Benzene	71-43-2			
D039	Tetrachloroethylene	127-18-4			
D040	Trichloroethylene	79-01-6			
Petroleum Hydrocarbo	ns				
TRPH	Total Petroleum Hydrocarbons	N/A			

Table 3-2 Constituents of Concern

Volatile Organics
1,1,1-Trichloroethane
Benzene
Ethylbenzene
Perchloroethylene (Tetrachloroethene)
Tetrachloroethylene
Toluene (methylbenzene)
Trichloroethylene
Xylenes (mixed isomers)
Petroleum Hydrocarbons
Total Petroleum Hydrocarbons
Total Metals
Arsenic
Cadmium
Chromium (total)
Lead

Table 3-3 Analytical Methods				
Target Analyte ¹	Analytical Technique	SW-846 ²		
Volatile Organics (VOC)	GC/MS for volatile organics	8260		
Total Petroleum Hydrocarbons (TRPH)	Hexane Extractable Media	1664		
Metals (total)	Total metals by ICP	6010		

Note:

- These methods (or ASTM equivalent) will be used as needed to identify constituents of concern or waste characteristics.
 The most recent (or equivalent) analytical method will be utilized.

FIVE

WASATCH ENVIRONMENTAL, INC.

ENVIRONMENTAL SCIENCE AND ENGINEERING

Mr. Jim Munnell Emerald Services 9010 East Marginal Way, Suite 100 Seattle, Washington 98108 September 2, 2004 1608-3Bgeoprobeproposal.wpd

SUBJECT:

Cost Estimate for Soil and Groundwater Sampling

Emerald Services Facility 2450 South 800 West South Salt Lake, Utah

In accordance with your request, we have prepared this cost estimate for conducting soil and groundwater sampling activities at the subject property. It is our understanding that these sampling activities are necessary in order to receive closure of the used oil processing and its units at the Emerald Services, Inc., facility located in South Salt Lake, Utah.

For planning purposes, we are providing a cost estimate for 25 probe locations. Based on our experience in the area of the subject site combined with additional documentation regarding nearby sites, groundwater in the vicinity of the subject property is expected to occur within five feet below the surface. Accordingly, direct push borings would be advanced to approximately four feet below ground surface (bgs). The samples would be collected continuously and logged according to soil type (Unified Soil Classification), color, moisture content, and screened in the field with a portable organic vapor monitor.

We would install temporary micropurge implants and collect groundwater samples using a peristaltic pump at five of the twenty-five soil probe locations. These borings would be completed to approximately 12 feet bgs. The groundwater samples would be transferred to appropriate sample containers and immediately placed in iced coolers. The soil and groundwater samples would be transferred under chain of custody documentation to a Utah certified laboratory for analyses.

This cost estimate assumes that five groundwater samples and one soil sample from each soil probe location (25 locations) would be submitted for analyses. Soil and groundwater samples would be analyzed for Total Recoverable Petroleum Hydrocarbons (TRPH) using EPA Method 1664, Halogenated Volatile Organic Compounds (HVOCs), methyl tertiary-butyl ether (MtBE), benzene, toluene, ethylbenzene, xylenes, naphthalene (BTEXN), Total Petroleum Hydrocarbons (TPH) using EPA Method 8260B, and lead using EPA Method 6010B.

Standard turnaround time for laboratory analysis is seven to ten days and was used in the preparation of this cost estimate. Following receipt of laboratory data, a report would be issued presenting the laboratory data, a site map, boring logs, and a summary table of the analytical results.

The estimated cost to complete the outlined scope of work is presented in Table 1.

Our services consist of professional opinions and recommendations made in accordance with generally accepted geotechnical and environmental engineering principles and practices. This warranty is in lieu of all other warranties either expressed or implied. Work would be conducted on a time and materials basis.

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Please acknowledge your acceptance of the scope of services and terms and conditions discussed herein by signing one copy of this letter and returning it to our office at your earliest convenience.

Should you have any questions, please do not hesitate to contact us.

Sincerely,

WASATCH ENVIRONMENTAL, INC.

Rebecca Studenka Geologist Julie Kilgore, VIce President Environmental Manager

Copies:

(1) Addressee

Accepted by:	Date:
--------------	-------

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TABLE 1 COST ESTIMATE FOR SOIL AND GROUNDWATER SAMPLING EMERALD SERVICES FACILITY

Preparations, Probing, Sampling

Staff Engineer/Geologist	20 hours	@ 77/hr	\$ 1,540.00
Mileage	25 miles	@ .45/mi	\$ 11.25
OVM	2 days	@ 85/day	\$ 170.00
Water Level Indicator	2 days	@25/day	\$ 50.00
Driller	1 Bid	@ 2565.00	\$ 2,565.00
			\$ 4,336.25
Laboratory Analysis (Groundwater Samples)			·
TRPH EPA Method 1664	5	@ 41/ea	\$ 205.00
HVOCs, MBTEXN, & TPH EPA Method \$260B	5	@161/ea	\$ 805.00
Lead EPA Method 6010B	5	@ 30/ea	\$ 150.00
			\$ 1,160.00
Laboratory Analysia (Soli Samples)			
TRPH EPA Method 1664	25	@ 41/ea	\$ 1,025.00
HVOCs, MBTEXN, & TPH EPA Method 8260B	25	@ 161/ea	\$ 4,025.00
Lead EPA Method 6010B	25	@ 30/ea	\$ 750.00
			\$ 5,800.00
Report Preparation			
Staff Engineer/Geologist	16 hrs	@ 77/hr	\$ 1,232.00
Site Measurements and Drafting	8 hrs	@ 60/hr	\$ 480.00
Principal Engineer Review	2 hrs	@ 125/hr	\$ 250.00
Clerical	2 hrs	@ 45/hr	\$ 90.00
		Subtotal	\$ 2.052.00



Environmental Engineering Remediation Site Assessments UST & AST Installation Petroleum System Installation Monitoring & Testing

Bid Quotation

Project Title:	Former Petro Mark Facility
Date:	September 2, 2004
Issued To:	Emerald Services 9010 East Marginal Way, Suite 100 Seattle, Washington 98108 (206) 963-0370 Jim Munnell
Scope Requirements:	As requested we are submitting a price quote to complete the following scope of work; Clean 22 aboveground storage tanks at former Petro Mark facility located at 2450 South 800 West in Salt Lake City, Utah.
Document References:	
Scope of work:	 Clean inside of twenty-two ASTs located at the facility This bid assumes the following numbers and capacities of tanks as given to us by Mr. Jim Munnell: 3-4 tanks, 10,000-gallon capacity 10 tanks, 8,400-gallon capacity 6 tanks, 4,000-5,500-gallon capacity
Other Conditions:	This bid assumes tanks are empty. If product (>3" in tank) is discovered, an additional \$0.87/gallon for transport and disposal will be charged. If tank bottom solids are encountered, an additional cost of \$5.75/gallon will be charged. This bid assumes the removal of all tank manways will be performed by others. An additional cost of \$520.00 will be charged.
Price:	Price includes all of the scope of work above including but not limited to all materials labor and equipment to complete the work as required Total \$8,695.95 Schedule:
Deducts/ Alterations / Additions	Exclusions: Price does not include the following; Transport and disposal of product and/or sludge The removal of tank manways
Terms & Conditions:	Net 15 days

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Environmental Engineering Remediation Site Askessments UST & AST Installation Petroleum System Installation Monitoring & Testing

We look forward to working with you. Please call if you have any questio Sincerely,	ons.	
Rebecca Studenka, Project Geologist		
Accepted By:	Date :	

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COST ESTIMATE FOR CLEANING OUT ASTS PETRO MARK FACILITY

Project Management, Cleaning ASTs

Project Manager	8 hours	@ 94/hr	\$	752.00	
Mileage	25 miles	@ .45/mi	\$	11.25	
Tank Cleaning Contractor.	1 Bid	@ 7,932.70	\$ 7	,932,70	
	Total (Cost Estimate	\$ 8	3,695.95	



Environmental Engineering Remediation Site Assessments UST & AST Installation Petroleum System Installation Monitoring & Testing

Bid Quotation

Project Title:	Former Petro Mark Facility
Date:	June 14, 2004
issued To:	Emerald Services 9010 East Marginal Way, Suite 100 Seattle, Washington 96108 (206) 963-0370 Jim Munnell
Scope Reguirements:	As requested we are submitting a price quote to complete the following scope of work; Clean 26 aboveground storage tanks at former Petro Mark facility located at 2450 South 800 West in Salt Lake City, Utah.
Document References:	
Scope of work:	 Clean inside of twenty-six ASTs located at the facility This bid assumes the following numbers and capacities of tanks as given to us by Mr. Jim Munnell: 3-4 tanks, 10,000-gallon capacity 10 tanks, 8,400-gallon capacity 12 tanks, 4,000-5,500-gallon capacity
Other Conditions:	This bid assumes approximately 4,500 gallons of rinseate will be generated during the cleaning process. If additional rinseate is generated the cost for transport and disposal will be \$1.15/gallon. This bid assumes tanks are empty. If product (>3" in tank) is discovered, an additional \$0.87/gallon for transport and disposal will be charged.
Price:	Price includes all of the scope of work above including but not limited to all materials labor and equipment to complete the work as required Total \$15,598.25 Schedule:
Deducts/ Alterations / Additions	Exclusions: Price does not include the following; Transport and disposal of rinseate above 4,500 gallons Transport and disposal of product
Terms & Conditions:	Net 15 days



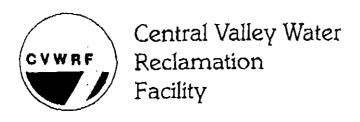
Environmental Engineering Remediation
Site Assessments
UST & AST Installation
Petroleum System Installation
Monitoring & Testing

Sincerely,	ors.
Rebecca Studenka, Project Geologist	
Accepted By:	Date .
	*

TABLE 1 COST ESTIMATE FOR CLEANING OUT ASTS PETRO MARK FACILITY

Project Management, Cleaning ASTs

Project Manager	8 hours	@ 94/hr	\$ 752.00
Mileage	25 miles	@ .45/mi	\$ 11.25
Tank Cleaning Contractor	1 Bid	@ 14,835.00	\$14,835.00
	Total (Cost Estimate	\$15,598-25



SIGNIFICANT INDUSTRIAL USER WASTEWATER DISCHARGE CONTROL PERMIT

Permit No. <u>1810-0</u>	00-SSL
Company Name Emera	ld Services Inc
Division Name (if	applicable)
Facility Address	(street) 2450 South 800 West
	(city, state, zip) Salt Lake City, Utah 84119
Mailing Address	(street) 2450 South 800 West
	(city, state, zip) Salt Lake City, Utah 84119
Primary SIC No	5093 Classification W-3
Major Processes Ge	enerating Wastewater: Dewatering waste oil collected from
waste oil recyclin	ng containers.
_	rical Regulation(s): 40 CFR Part N/A Sub-Part N/A Permit April 29, 2004 Expiration Date April 28, 2009
	anted based on the application filed on <u>April 23, 2004</u> and the plans, specifications and other data submitted as supporting
domestic wastewate Valley) in accorda Discharge Control	Industrial User is authorized to discharge industrial/non- er to the Central Valley Water Reclamation Facility (Central nce with the terms and conditions contained in this Wastewater Permit, Contral Valley Pretreatment Ordinance and the General actions (40 CFR 403).
Signature	
Title <u>Industrial</u> V	Wastewater Control Manager Date



September 18, 2004

South Salt Lake City Police Department 2835 South Main Street South Salt Lake City, Utah 84115

South Salt Lake City Fire Department 2600 South Main Street South Salt Lake City, Utah 84115

Salt Lake Regional Hospital 1050 East South Temple Salt Lake City, Utah 84102

Re: Emerald Services 2450 South 800 West South Salt Lake

Emerald Services, Inc. has made application to the State of Utah Department of Environmental Quality, Division of Solid and Hazardous Waste for the processing and storage of used oil. Attached is a facility map, contingency plan for the facility and material safety data sheet for used oil. The SPCC plan is onsite for your review. Please keep this information on hand in the event of an emergency.

If you have any questions or if you would like to schedule a site tour please call 801-973-4131.

Sincerely,

Emerald Recycling

Jim Munnell General Manager



September 21, 2004

Mr. David Wheeler State of Utah Department of Environmental Quality Division of Solid and Hazardous Waste P.O. Box 144880 Salt Lake City, Utah 84114-4880

Re: Processing Application Letter of Credit.

Dear Mr. Wheeler,

Emerald Service's Inc. has requested a separate "Irrevocable Letter of Credit" in the amount of \$49,247.05. The irrevocable letter of credit will be issued from: U.S. Bank National Association International Department, WWH-277 1420 5th Ave, 9th Floor Seattle, WA 98101

The beneficiary shall be: Executive Secretary Utah Solid and Hazardous Waste Control Board 288 North 1460 West Salt Lake City, Utah 84114

I expect the letter of credit to be completed within the next three days.

Sincerely, Emerald Services, Inc.

Jim Munnell General Manager

Sent via e-mail Hard Copy to Follow